



A = TO FLAME ARRESTOR

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		850462	COVER-ROCKER	2		
2	36	811569	CAP-OIL FILL	2		
3	27	811588	GASKET-ROCKER COVER	2		3
4	10	811589	SCREW (1/4-20 X 7/8 IN.)	14		
5		850468	PUSH ROD-VALVE	8	(INTAKE)	
5		850469	PUSH ROD-VALVE	8	(EXHAUST)	
6		814506	VALVE-EXHAUST	8	(STANDARD)	
6		814507	VALVE-EXHAUST	AR	(.015 O.S.)	2
7		49134	VALVE-INTAKE	8	(STANDARD)	
8		811585	GUIDE-PUSH ROD	8		
9	26	811545	SEAL-VALVE	16		3
10	24	850465	SPRING-VALVE	16		
11		850463	ROTATOR-VALVE	8	(EXHAUST)	
12		850464	CAP-VALVE	8	(INTAKE)	
13	28	54530	KEY-VALVE STEM	32		
14		850471	ROCKER ARM	16		
15		850472	BALL UNIT	16		
16	10	811593	BOLT-ROCKER ARM	16		
17	938	827656	HEAD ASSEMBLY-CYLINDER	2		
18	27	850470	GASKET-CYLINDER HEAD	2		3
19	10	49106	BOLT (7/16-14 X 2-1/16 IN.)	8		
20	10	49105	BOLT (7/16-14 X 4-1/16 IN.)	24		
21	25	811553	GROMMET	2		
22		97850	ELBOW (90 DEG.)	2		
23	32	807498240	HOSE-VENT (TO FLAME ARREST)	2		
-	27	850470A96	GASKET SET	1		